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based 3D CNC  
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Modal code groups  
allow there to be  
multiple codes on a  
single line, but there

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can only be one code from each group on a line. This is because codes within a group will override each other. The modal groups for g-codes are:  
Group 1 (motion): G00, G01, G02, G03, G80, G81, G82, G84, G85, G86, G87, G88, G89

## **Getting Started with G-Code - Advanced Manufacturing**

93 rows · These are the common g-codes for

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CNC Lathes and turning. Code categories are the groupings for the g-code Wizard (type Ctrl+G for the Wizard). Function tells what the g-code does, Notes gives a little more information such as the parameters, and Tutorial is a link (if any) to a tutorial that uses G-Wizard Editor to teach how to use the g-code.



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## **Cnc Lathe Programming Codes - 09/2020**

I acquired a South Bend lathe 5 years ago when my father-in-law passed away.

According to the plate it is a 380-YB 9" Swing and 36" Bed. I have looked at the front right of the bed in an attempt to find the serial number but so far I do not see any stamping or etching.

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## **Help with South Bend Lathe and possible value**

Thinking about putting a lathe like a Colchester 13" on a VFD. I'm familiar with setting up this type of machine with true VFD start/stop, as my current lathe (Kent TRL) is setup that way. On the true clausing colchester, the motor would always be running at full 60hz frequency, but then the

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"matrix clutch" would engage to quickly start and ...

## **lathe with clutch on VFD, starting torque for spindle?**

It's the specialist who transforms a design, an image, or an idea into the code that allows web browsers to display the website.

We shouldn't underestimate the work front-end developers do, as ...

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